



-  Loctite 271 (92-806820)
-  Loctite Pipe Sealant with Teflon (592)
-  Loctite Master Gasket (92-12564-1)
-  Loctite 2-4-C With Teflon (92-825407A12)

Parts List

| Ref | Class | Part      | Description                   | Qty | Comment                     | Footnote |
|-----|-------|-----------|-------------------------------|-----|-----------------------------|----------|
| 1   | 883   | 9755A15   | CYLINDER BLOCK                | 1   |                             | 3        |
| 2   | 10    | 817427 80 | SCREW                         | 8   |                             | 3        |
| 3   | 10    | 817427 30 | SCREW                         | 6   |                             | 3        |
| 4   | 21    | 42658     | CHECK VALVE                   | 1   |                             | 3        |
| 5   | 32    | 99130122  | HOSE (16 IN.)                 | 1   |                             |          |
| 6   | 21    | 42623 1   | CHECK VALVE (PRESS-IN)        | 1   |                             | 3,2      |
| 7   |       | 812888A 1 | CARRIER ASSEMBLY              | 2   |                             | 3        |
| 8   | 21    | 42657A 3  | CHECK VALVE                   | 2   |                             | 3,2      |
| 9   | 10    | 814776    | ADJUSTING SCREW               | 1   |                             | 3        |
| 10  | 11    | 40021 2   | JAM NUT                       | 1   |                             | 3        |
| 11  |       | 42942     | CAP                           | 1   |                             | 3        |
| 12  | 17    | 43044     | DOWEL PIN (LOCATING)          | 1   |                             | 3        |
| 13  | 17    | 812870    | DOWEL PIN (BEARING RACE)      | 3   |                             | 3        |
| 14  |       | 18597     | COVER                         | 1   |                             | 3        |
| 15  | 10    | 817427 50 | SCREW                         | 2   |                             | 3        |
| 16  | 27    | 812867 2  | GASKET                        | 1   |                             | 3,6      |
| 17  | 16    | 816194 6  | STUD                          | 2   |                             | 3        |
| 18  | 22    | 18598     | PIPE PLUG                     | 4   |                             | 3        |
| 19  | 10    | 817430110 | SCREW                         | 6   |                             |          |
| 20  | 10    | 40011149  | SCREW (25MM - QTY. OF 3 ON 5) | 4   |                             | 3        |
| 21  | 10    | 12896     | SCREW (55)                    | 1   |                             | 3        |
| 22  |       | 812882 1  | POPPET VALVE                  | 1   | 50/60                       | 3        |
| 23  |       | 812887 1  | DIAPHRAGM                     | 1   | 50/60                       | 3        |
| 24  | 12    | 94182     | WASHER                        | 1   | 50/60                       | 3        |
| 25  | 10    | 69570     | SCREW                         | 1   | 50/60                       | 3        |
| 26  | 24    | 90392     | SPRING                        | 1   | 50/60                       | 3        |
| 26  | 24    | 18336     | SPRING                        | 1   | (60 PONTOON/BIG FOOT) 50/60 |          |
| 27  |       | 14586     | THERMOSTAT (120 DEGREES)      | 1   | 50/60                       | 3        |
| 28  | 27    | 62386     | GASKET                        | 1   | 50/60                       | 3,6      |
| .   | 27    | 812867A97 | GASKET SET                    | 1   |                             | 2        |
| .   |       | 811209A93 | POWERHEAD                     | 1   |                             |          |